

# Receiving Report

Date: 14/01/24  
 Supplier: THY SS6/h

Batch No: 4/28038  
 Dart P/O: 22364

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒ N/A ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection 1/14/01/24 N/A ☒  
 Work Order ☐

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 14/01/24  
 Date    
 Received/Costing    
 Initial  

Location

## Page 1 of 1

All amounts are calculated in domestic currency.

All Item ID/GL/WOs	All Rec. Employees	All Currencies
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## All Line Item Types

Jan 14-01-24



## B I L L O F L A D I N G

Ship From:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 859512  
 Ship Date 22Jan14 at 16:21 From PFW  
 Probill  
 Via VIM TRANSFER  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

1 AR DUCK  
 Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-641941- 1 Your PO # 22425/22364  
 ALUMINUM PLATE 7075-T651

1.250" THICK X 7.0000" X 144.0000"  
 Heat Number Tag No  
 R09669 254507

Quantity PCS  
 35.00 SFT 5

Wt LBS  
 651

MTR

2) Our Order PEC-641941- 2 Your PO # 22425/22364  
 ALUMINUM PLATE 7075-T651

2.00" THICK X 7.0000" X 13.3750"  
 GRSAIN DIRECTION ALONG 13.375 DIM  
 Heat Number Tag No  
 491031 254509

Quantity PCS  
 15.60 SFT 24

Wt LBS  
 472

MTR

3) Our Order PEC-641941- 3 Your PO # 22425/22364  
 ALUMINUM PLATE 7075-T651

.375" THICK X 6.0000" X 144.0000"  
 Heat Number Tag No  
 R12373 254511

Quantity PCS  
 18.00 SFT 3

Wt LBS  
 105

MTR

TOTAL: Tags PCS  
 3 32

LBS  
 1228

Heat Number  
 R12373

\*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

Page: 1 ....Continued

Planche R-551 MB ✓

Planche R-503 MB ✓  
 15K13 REC

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

JESSE MACLEOD

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
 TPS/GST # 140223934 RT0001 TPS/GST TVH/HST # 140223934 RT0001

14/01/24

DATE



SHIP FROM:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

SHIP TO: ( 1 )  
DART AEROSPACE

NO: PEC 859512  
SHIP DATE 22Jan14 at 16:21 From PFW  
PROBILL  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE

B I L L O F L A D I N G

ATTN: CHANTAL/LINDA  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 SKID, 2 BDLS GW. 1305 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\*\* TEL. 800-926-2600 \*\*\*\*\*  
\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
TBS/GST TVH/HST # 140223934 RT0001

DATE



Constellium Valais SA

CH-3960 Sierre  
Suisse

Aerospace and Transportation  
Europe - AT Valais, Usines de Sierre et Steg

Tel : +41(0) 27 457 51 11  
<http://www.constellium.com>



CONSTELLIUM ROLLED PRODUCTS  
RAVENSWOOD, LLC

US -26164 RAVENSWOOD

#### INSPECTION CERTIFICATE

According To **EN 10204-3.1**  
Disp. Advice / Cert **0080237066**  
Date **10/07/2013** Page **1**

Your Order **5400179908**  
Copper  
Project  
Dated **01/05/2013**  
Our Confirmation No. **143280-50**  
Customer No. **606281**  
Sales Contact **Fabienne Salamin**  
**++41 (27) 457 6432**  
Certificate Dpt : **41 27 457 66 92**

Aluminium plates in **AA7075-T651**, mill finish, Alumatex paper interleaved  
To **AMS 4045K**, **AMS QQ-A-250/12** August 1997, ASTM B209 and SIE0002

Your article : 012-000501

Lot	Production No.	Weight	Quantity	Dimensions
<b>R12373</b>	6241623	3483.25 Lbs	10	<b>0.375" x 60.50" x 144.50"</b>

#### Mechanical and technological properties

Sample	Temper	Ksi-UTS	Ksi-YS	A%2Inch	HB						
min-max	<b>T651</b>	>=78	>=67	>=9							
min-max											

#### Measured values

<b>R12373-1</b>	<b>T651</b>	85.3	75.1	14	176						
<b>R12373-2</b>	<b>T651</b>	84.7	74.8	13	175						

#### Chemical composition

Required composition (% by weight)

Casting No	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti		
Min			1.2		2.1	.18		5.1			
Max	.40	.50	2.0	.30	2.9	.28	.05	6.1	.20		

Analysis results (% by weight)

Other elements: Each <= 0.05% Total <= 0.15%

31374812	0.06	0.17	1.47	.028	2.44	0.19	.0037	5.63	.022		
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Remark

This certificate of conformance verifies that the organization took effective control of quality to meet the specified requirements on both the sales order(s) and the customer purchase order(s)

\*\*\* COUNTRY OF ORIGIN AND MANUFACTURE : SWITZERLAND \*\*\*

Compliant to the European Union Directive 2011/65/EU also known as RoHS

Alain Thurre

Inspection Department

Valid without signature 03

Système de Management certifié

ISO 9001 / ISO 14001 / OHSAS 18001

Definition of abbreviations on demand



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: m7075T6B0.375x6.000  
 RECEIVED BY: DESJO2  
 DATE: 14-01-24  
 P/O# 128038 PO 22364 MATERIAL CERT RECEIVED YES  
 QUANTITY ORDERED: 36 FT. QUANTITY RECEIVED: 36 FT.  
 THICKNESS ORDERED: 0.375 x 6.000 THICKNESS RECEIVED: 0.375 x 6.000  
 SHEET SIZE: 12 feet long SHEET SIZE RECEIVED: 12 FT LONG.

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	AMS QQ-A-250/12
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	R12373
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	m7075T6B0.375x6.000
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	m128038
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL		7075T6B		
SIZE OF TEST SAMPLE		6.0 x .625 x 3.0		
HARDNESS / DUROMETER READING		100 HRB		

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>Jm</u>	BY: <u>N/A</u>
DATE: <u>14-01-24</u>	DATE: <u>N/A</u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO22364**

Purchase Order Date 12/11/2013

PO Print Date 1/24/2014

Page Number 3 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

6	M7075T6B1.250X2.000	7075-T6 BAR 1.250" X 2.000"	12/20/2013	36.00	\$16.25	\$585.00
			Yes	f		
			12/20/2013			
	AS ABOVE					

Line Total: \$585.00

7	M7075T6B0.375X6.000	7075-T6 BAR 0.375" X 6.000"	1/24/2014	36.00	\$16.25	\$585.00
			Yes	f		
			1/24/2014			

MATERIALS 7075-T6 OR T6511/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-A-200/11 OR CUT FROM PLATE QQ-A-250/12

Line Total: \$585.00

PO Total: \$3,205.23

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.  
No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required - YES NO  
PST# 6122-5207

Change Nbr: 5 Change Date: 1/24/2014